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5) Remove the trim tab. Before removing it, put a mark indicating its position on the anti-cavitation plate.

6) Remove the bolts.

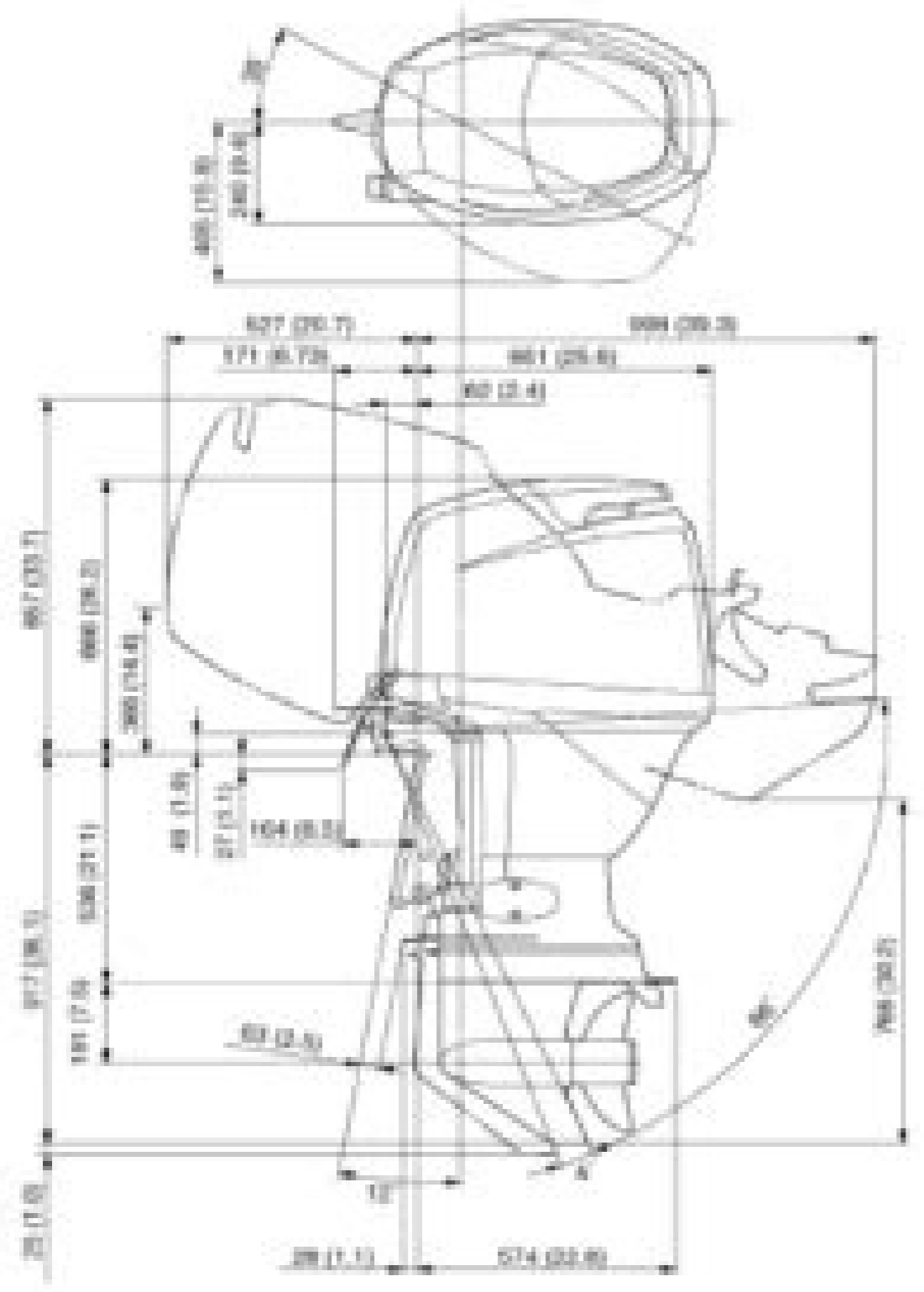
DISASSEMBLY

1) Referring to the exploded diagram, disassemble the lower unit.

1. Water pump housing and insert cartridge.
2. Impeller and woodruff key.

3. Oil-seal housing (Water pump housing 2). Remove the oil seals, if necessary. Using special service tool.

4. Shift-rod





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LAUNAM SIHT NI DENOITNEM STNACIRBUL EHT FO ESU EHT MORF SDREZAH ON EB DLUOHS EREHT, ESU FO SNOITIDNOC LAMRON REDNU GNIKROW ELIHW YTEFASE OFNI NEG 3-1 EciVres Cidoirep TNEMSUJDA DNA NOITCENI CIDOIREP 3 RETPAHC JDA PSNI 9 8 7 6 5 4 3 2 1
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slna lbrt cele + ä ä € e TKRB RWOL RWOP LEUF JDA PSNI CEPS OFNI NEG NMLKJHGFEDCBA 0 9 8 7 6 5 4 3 2 1 YIBMessä DNA YLBMESSID 3-1 .RENWO ROTOM DRAOBTUO eht ot launam siht fo stifeneb suoirav tsixe erehT .dednemnocer si gnikrow erofeb sdnah eht ot maerc reirrab elbatus a fo
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10 mm M6 8.0 0.8 5.8 12 mm M8 8.0 0.8 5.8 12 mm M8 18 1.8 13 14 mm M10 36 3.6 25 17 mm M12 43 4.3 31 32. 3-2 Carburetor 2-1 Spec. Specification EMENERAL C20000-0 * General Specification Unit Model 50 HP 60 HP 70 HP Model 50Getto * 1: P60th / 60PEHTO * 2: C60er / 60fed * 3:
60fedo * 4: c60tr / 60fet * 5: 60fetto * 3: 70bedo * 5: 70Tr / 70beto Approved model No. 62F 6H2 6H3 Total length mm (in) 698 (27.5) 713 (28.1) Ä e ä ,~ "1.330 (52.4) * 1 Ä e ä ,~ "Overall width mm (in) 364 (14.3) Complexive height s mm (in) Ä e ä ,~ "1.252 (49.3) * 2,3.4 Ä e ä ,~ "L mm (in) 1.351 (53.2) 1.374 (54.1) x mm (in) Ä e ä ,~ "1.501
(59.1) * 1.4. 5 Travel height of the boat s m (in) Ä e ä ,~ "981 (15.0) * 2,3.4.4 Ä e ä ,~ " L mm (in) 508 (20.0) x mm (in) Ä e ä ,~ "635 (25.0) * 1, 4.5 or / m trail the Altez za s m mm (in) Ä e ä ,~ "400 (15.7) * 2,3.4.4 Ä e ä ,~ "1 mm (in) 529 (20.5) 521 (20.5) x mm (in) Ä e ä ,~ "649 (25.5) * 1.4.5 Weight (al) s kg (lb) Ä e ä ,~ "94 (207) * 2 9 5.5 (211) * 3 104
(211) * 4 103.5 (228) * 5 Ä e ä ,~ "L Kg (LB) 102 (225) 97.5 (215) * 3 105.5 (233) * 5 112 (247) * 1 96 (212) * 2 106 (234) * 4 Ä e ä ,~ "x kg (lb) Ä e ä ,~ "115 (254) * 1 109 (240) * 4 108.5 (239) * 5 weight (sus) s kg (lb) Ä e ä ,~ " 97.5 (215) * 3 Ä e ä ,~ "105.5 (233) * 5 Ä e ä ,~ " L Kg (LB) Ä e ä ,~ "99.5 (219) * 3 Ä e ä ,~ " 107.5 (237) * 5 x kg (lb) Ä e ä ,~
"110.5 (244) * 5 Complete range of accelerator speed r / min 4,500 ~ 5,500 5,000 ~ 6,000 output (ISO) KW (HP) @ r / min 36.8 (50) @ 5,000 44.1 (60) @ 5,000 51.5 (70) @ 5,500 maximum fuel consumption L (USAL GAL LMP) / H @ r / min 22 (5.81, 4.84) Ä e € timil < j6200.0 ~ 4200.0 j2200.0 ~ 0200.0 j550.0 ~ 050.0 jni(mm ecnaraelc
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SNOITACOL EHT TNEMUCOD LLIW EVITATIROHTUA SI TAHT LAUNAM RIAPER A, EROMREHTRUF tnemsujda knil roterubrac 3-3 tnemsujda knil lortnoc rosnes eltorht 6-3 42 ASU ROF TPECXE: * 4200.0 ~ 2100.0 (60.0 ~ 30.0) 8200.0 ~ 2100.0 (70.0 ~ 30.0) NI (MM GNIR DN2 & GNIR POT
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